

	REV.			DESCRIP	REVISION HISTORY	DATE	APPROVED
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ED:			NAME	DATE	DRAWING NO. 782		
1994	DRAWN		DCB	5/18/2007			
	CHECKED ENG. APPP		WLW	5/18/2007	TITLE:		
	MFG. APPF				782, Gear box I to 1.875 i	ratio and clutch exp	ploded
	Q.A.						
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5	MFG. APPR.		782, dedi box 1 to 1.873 fatto dila cidicif exploded					
)	Q.A.							
	COMMENTS:			SIZE	MATERIAL:	ATERIAL: REFER TO PART DRAWINGS		
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G				SCALE	SHOWN	WEIGHT: SHOWN SHEET I O		- 2
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Manifest No.	Title	Material	Quantity
054	0-Ring, 33.010 X 1.78mm	AS 568-027, Viton or Silicon	1
239	M10 Banjo Washer	Aluminum	1
345	1/4" Washer Fibre	Fibre	2
501	Gear Box Case, Back	Aluminum A356.0 – T6	1
502	Gear Box Case, Front	Aluminum A356.0 – T6	1
503	Taper Roller Bearing, 32008 X	Steel	3
504	Taper Roller Bearing, 30208	Steel	1
505	Bearing SKF 61810	Steel	2
506	Gear Box Seal, 50x65x8, HMSA7 R	Nitrile Rubber	2
509	Splined Shaft	SUP6 Spring Steel-quenched @ 870C,tempered @ 480C & quenched in Quindella 32	1
516	Output Gear, 45T	Steel	1
517	Final Output Shaft	9310 Steel	1
519	1-1/2 -18 UNEF Nut	4340 Steel	1
520	Thrust Plate	Brass	1
521	Thrust Plate Large	Brass	1
522	SHES, M8 X 1.25 X 45	Steel Grade 12.9	1
523	SHES, M8 x 1.25 x 25	Steel Grade 12.9	3
524	SHES, 5/16-18 UNE x 2.0	Steel Grade 12.9	4
525	Washer, M8 narrow	Steel	3
526	Oil Drain Plug	Brass, yellow brass	1
527	Dowel 6 x 10mm	Mild Steel	2
528	Dowel 10mm x 20	4130 Steel	2
529	Oil Filler Plug	Machined Stainless Steel	1
530	SHES 1/4-20 UNE x 0.375"	Steel Grade 8.8	2
531	Gear Box Seal, 50x70x8, HMS4 R	Nitrile Rubber	1
532	SHES M4 x 0.7 x 8	Steel Grade 12.9	1
533	Nut, M8 x 1.25 Nyloc	Steel Grade 8.8	1
534	SHES, M10 x 1.5 x 50	Steel Grade 12.9	1
535	Washer, M10 SAE	Mild Steel	4
536	Nut, M10 x 1.5 Nyloc	Steel Grade 8.8	1
537	SHES, M8 x 1.25 x 50	Steel Grade 12.9, Copper Plated	1
538	SHES, M10 x 1.5 x 60	Steel Grade 12.9, Copper plated	1
539	Nut, M10 x 1.5	Steel Grade 10.9	2
540	Nut, M8 x 1.25	Steel Grade 10.9	2
541	SHES, M8 x 1.25 x 65mm	Steel Grade 12.9	1
546	0-Ring, Gear Box, 1.78mm x 163 ID	N70 Nitrile	1
547	0-Ring, 1.25mm x 76.0 ID	N70 Nitrile	1
549	BHSES 5/16-18 UNE x 1/2"	Steel Grade 12.9	1
550	Washer, 5/16 inch, SAE	Fibre	1
552	Thrust bolt	Steel, grade 8 bolt	1
559	Output flange boss	Steel	1
564	564, Clutch friction fibre	Phenolic	8
570	Input Gear, 24T-for clutch	9310 Steel, Case Hardened	1
572	Clutch drum	Steel, 4130	1
574	574, Clutch carrier	Steel, 9310	2
575	575, Clutch shaft	Steel, 4130	1
576	576, Clutch shoe	Steel 9310	. 8
577	Garter spring- large assembled	Stainless steel	4
580	Tungstone insert	Tungstone HD-17BB	16
581	15mm ext circlip	Steel	1

					REVISION HISTORY				
				REV.	. DESCRIPTION DATE A	PPROVED			
(		04	REFER TO REVISION CONTROL SHEET 18 DEC 07	WLW					
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L	Jrawin	g Ke\	/ISIO	n Contro	) :				
Rev:		Mod by		Description:					
	27 MAR 07			NEW DRAWING					
	18 MAY 07	PJM	WLW	TITLE WAS 1:2.					
02	09 JUL 07	DCB	WLW		AND #521 ADDED TO ASSEMBLY. PARTS LIST MOVED TO D	RAWING			
					0, NUT M8 WAS INCORRECTLY SHOWN AS #526, NUT M8				
	19 OCT 07				S M8 X 1,25 X 35. PART 578 GARTER SPRING DELETED				
04	18 DEC 07	DCB	WLW	SPRING RETEN	NTION GROOVE DELETED FROM PART 576, CLUTCH SHOE	REF:			
				765, CLUTCH :	SHOE ASSEMBLY.				

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aerotwin	NEXT ASSY.	USED ON	3 DEC. PLACES = ±0.1 ANGULAR = ±0.3 BREAK EDGES 0.3 CORNER RADII 0.3 MACHINE FINISH 125µin/3.2
	APPLIC	DO NOT SCALE DRAWIN	
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CIFIED:		NAME	DATE	DRAWING NO. 782						
c	DRAWN	DCB	5/18/2007	DIVA						
.5 1994	CHECKED	WLW	5/18/2007	TITLE:	TITLE:					
m S:	ENG. APPR.			792 0	782, Gear box I to I.875 ratio and clutch exploded					
5 MFG. APPR. 782, Gedf						51.075101		chiexploded		
ŏ	Q.A.									
	COMMENTS:			SIZE	MATERIAL:	REFER TO	PART DRAW	INGS	REV.	
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